Fig.1

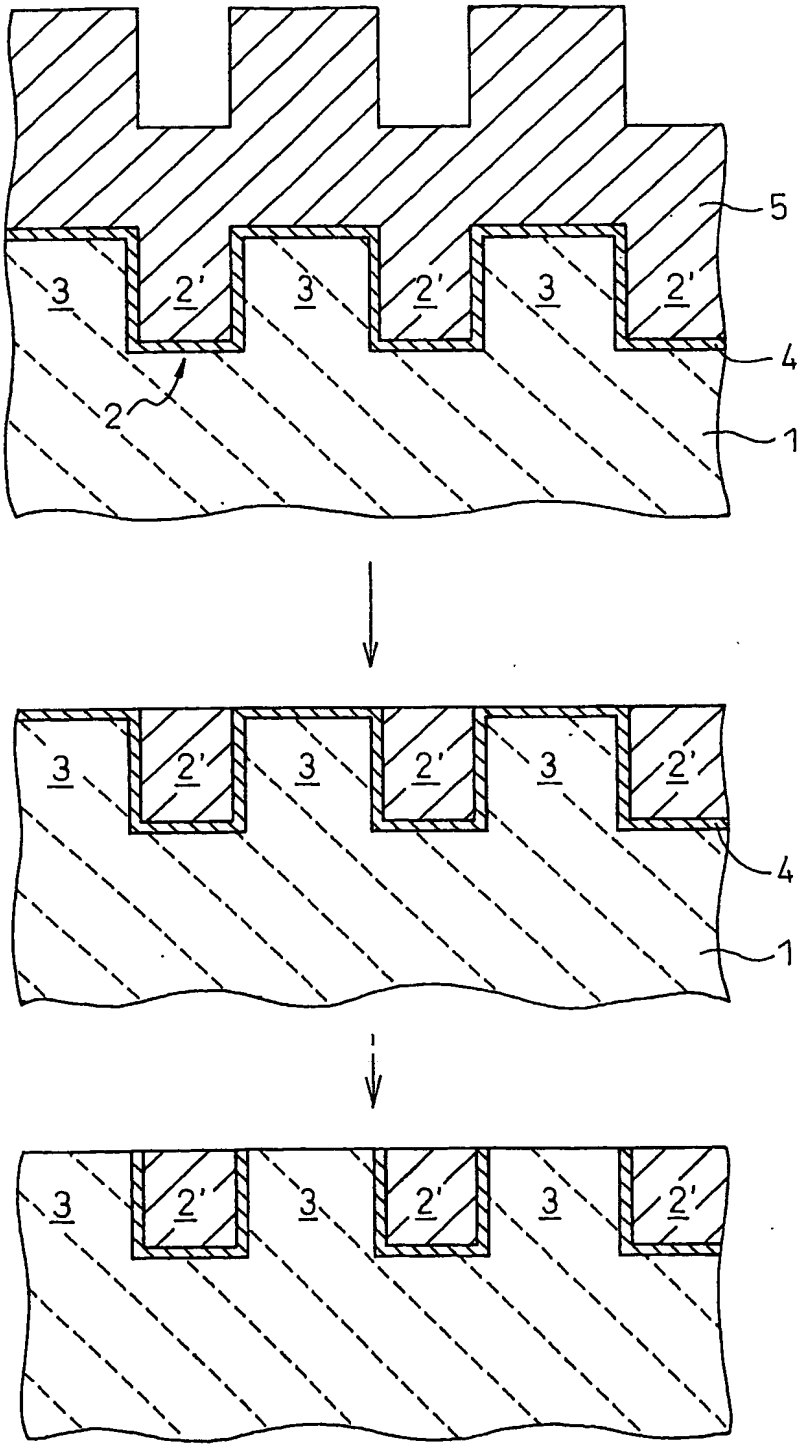


Fig.2

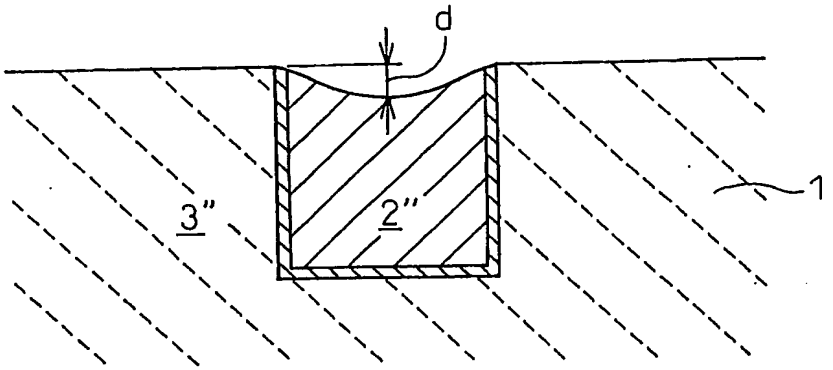


Fig.3

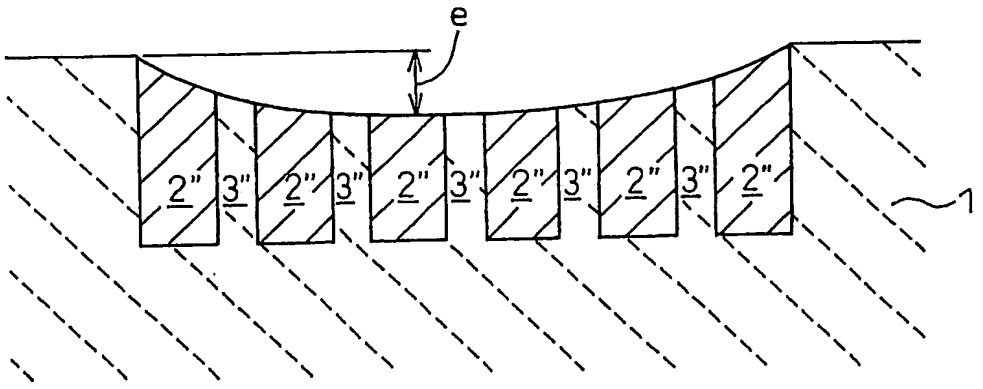


Fig.4

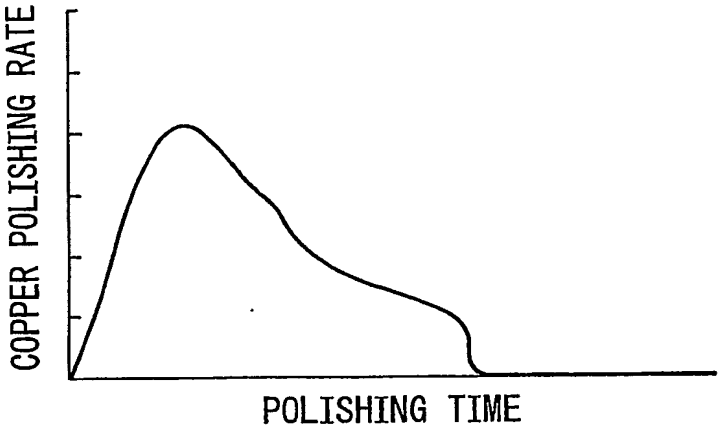
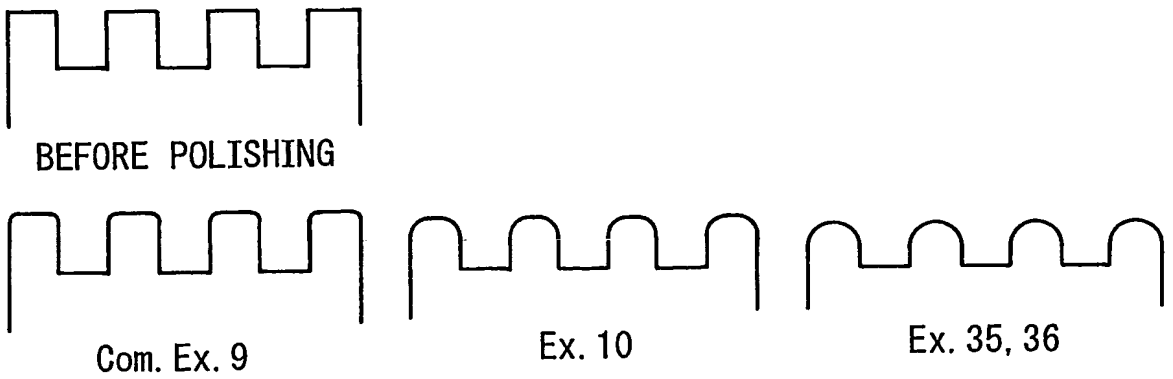

COPPER POLISHING RATE
POLISHING TIME

Fig.5


BEFORE POLISHING
Com. Ex. 9
Ex. 10
Ex. 35, 36